

# P988 2K EPOXY CHASSIS COAT



## GENERAL TECHNICAL DESCRIPTION

Direct to Metal, high quality epoxy primer & paint in one for the treatment of chassis  
Reinforced anticorrosive protection  
Excellent adhesion to all metallic substrates  
High mechanical and chemical resistance  
Semigloss finish

## SURFACE

Aluminium  
Stainless Steel  
Galvanised Surfaces  
Non sanded bare metal

## PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

## PRODUCT APPLICATION:



Mix 4 parts PRIMER with 1 part H732 EPOXY HARDENER  
Pot life: 24 h / 23°C (73°F)



Addition 10 - 15% BODY 775 EPOXY or 740 ACRYL NORMAL THINNER / REDUCER



Ready to spray: 18 - 24 s  
DIN 4 / 20°C (68°F)



Compliant spray gun  
1.5 - 1.8 mm  
2 - 2.5 bar (29 - 36 psi)  
2 - 3x coats = 100 - 150 µm (3.9 - 5.9 mil)



1.5 - 1.7 mm  
1.5 - 2 bar (22 - 29 psi)  
2 - 3x coats = 100 - 150 µm (3.9 - 5.9 mil)



15 min / 23°C (73°F)  
Flash off time



Brush / Roller  
No THINNER / REDUCER  
2x coats  
Flash off time 30 min at 23°C (73°F)



5 - 6 h / 23°C (73°F)  
1 h / 60°C (140°F)  
panel temperature



P 400 - P 800



P 400 - P 1000  
Sanding by hand, wet



It can be painted over with all HB BODY Mix Systems.  
It can be painted over without sanding after 2 - 3 h from its application and until 8 h max.

## FLASH POINT

13°C / 55°F

## SPECIFIC GRAVITY

1.27 g/cm³

## SOLID CONTENT

(NO THINNER)

60% Weight

## VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 540g/L.  
2004/42/II(c)(540)540

## THEORETICAL COVERAGE

6 - 7 m² / l at 100 micron (4 mil) dry film thickness

## CLEANING OF EQUIPMENT

Clean after final use with 740 ACRYL NORMAL THINNER / REDUCER, 775 EPOXY THINNER / REDUCER

## REMARKS

- Avoid direct exposure to sunlight. In opposite case the primer must be painted over (compatible with all HB BODY Mix Systems)
- Allow for additional time for combi spray booths to reach the desired temperature
- Application only with the recommended hardeners and thinners / reducers
- Do not use at temperatures below 15°C (59°F)

## STORAGE SHELF LIFE

Store in a cool place (+5°C - +25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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