



# P965 WASH PRIMER READY FOR USE

Technical Data Sheet No 140

1K WASH PRIMER  
Ready for use

Suitable for Galvanised  
Stainless Steel Aluminium

Zinc coated surfacer

Easy to apply

Basic corrosion protection

VOC compliant with the  
regulations

Chromatic free

## General Technical Description



No thinner /reducer or  
hardener addition



10 - 20min / 23°C (73°F)

## Surface

Aluminium Surfaces

Stainless Steel

Galvanised Surfaces

Zinc Surfaces

## Pretreatment / Cleaning of substrate



Clean substrate using a  
soft cloth and  
770 ANTISIL NORMAL  
/ 771 ANTISIL FAST  
DEGREASER.

Make sure the surface is  
first wiped dry and then  
air dried



Make sure you always  
use appropriate face  
protection and good  
ventilation

**Product Application:** Lightly sand the substrate to be painted to ensure a better grip. Apply two to three light coats on the metallic surface. Each coat should appear uniform and dry.



No thinner /reducer or  
hardener addition



10 - 20min / 23°C (73°F)

**Flash Point:**  
<0°C

### Remarks:

- It can be used by countries that do not adopt the VOC legislation.



Compliant Spray gun  
1.2 - 1.4mm  
2 - 2.5 bar (29 - 36 psi)  
inlet pressure  
2-3 x coats = 20-30 µm  
(0.78 - 1.18mil)



Always wear  
protective equipment

**Specific Gravity:**  
0.84 g/cm<sup>3</sup>

**Solid Content (No thinner):**  
12% Weight

### Storage Shelf life:

- Store in a cool place (+5°C to 25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers.



Follow the application  
instructions mentioned  
in this TDS

### VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 780 g/L. The VOC content in the ready for use form of this product is 745 g/L.  
2004/42/II(c)(780)745

**Cleaning of equipment:**  
Clean after final use with  
740 ACRYL NORMAL THINNER /  
REDUCER



HVLP Spray gun  
1.2 - 1.4mm  
1.5 - 2 bar (22 - 29 psi)  
inlet pressure  
2-3 x coats = 20-30 µm  
(0.78 - 1.18mil)



It can be painted over with  
HB BODY Color Solutions  
Basecoat Mix System  
HB BODY Color Solutions  
2K Acrylic Mix System  
HB BODY Color Solutions  
Aquabase Mix System



10 min / 23°C (73°F)  
Flash off time

**WARNING:** Do not use on top of  
P965 Wash Primer any polyester  
system.

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